

OMANSON PRECISION ENGINEERING

SUPPLIER QUALITY CLAUSES

General Quality Clauses	
QA-01	Machining suppliers must furnish inspection report, certificate of conformance and as applicable material/processing certifications for parts they submit to OPE.
QA-02	Documented first article inspection reports shall be submitted to OPE prior to the beginning of production. The supplier assumes all financial responsibility for replacement, rework, and material when production of parts is begun without first article inspection approval from quality. AS9102 f/a form when stipulated on the PO.
QA-03	Any delay in shipment for any reason has to be conveyed to OPE quality as soon as the delay is known by the supplier.
QA-04	Any change to the contract requirements by the supplier must be approved by the OPE in writing. Notify OPE of changes in product and/or process, changes of suppliers, changes of manufacturing facility location and, where required, obtain OPE approval.
QA-05	All information in the contract must be held in confidence by the supplier and no third party request for information will be authorized unless instructed in writing by a OPE representative. All documents to be retained for 10-year min unless extended retention is required by OPE or its customers.
QA-06	In addition to OPE's right of access, the supplier agrees to right of access for OPE customers, or regulatory agencies to the applicable areas of all facilities at any level of the supply chain, involved in the order and to all applicable records in the performance of this contract.
QA-07	Manufactures or machining suppliers must have a quality system in compliance to AS9003, AS9100, or ISO9001; OPE may make conditional exceptions based on supplier survey information or applicable customer requirements.
QA-08	Suppliers are required to notify quality prior to transferring any work to a new facility. OPE will determine (prior to the transfer) if the supplier may perform the transfer of work.
QA-09	Supplier must notify OPE of nonconforming product.
QA-10	Supplier must obtain OPE's approval for the disposition of nonconforming material.
QA-11	Requirements for the supplier to flow down to the supply chain the applicable requirements, including customer requirements in OPE purchasing documents, including key characteristics and applicable F.O.D. control processes where required.
QA-12	Requirements for the supplier to comply with executive order E13224. Supplier shall not engage in any transaction of any type with persons or businesses or organizations who commit, threaten to commit or support terrorism.
QA-13	When ITAR, EAR and/or other government rated data is noted on the purchase order, blueprint, or other manufacturing information, the US government restrictions/requirements must be followed. If you have any questions concerning export controlled items or government rating, notify the company buyer. All concerns must be addressed prior to the acceptance of this order.
QA-14	Supplier must have a process to control counterfeit parts from being delivered to OPE (A product produced or altered to imitate or resemble a product without authority or right to do so, with the intent to mislead or defraud by passing the imitation as original or genuine).
QA-15	All suppliers using conflict materials (Tin, Tantalum, Tungsten, and Gold) must ensure they come from a conflict-free source per the Dodd Frank act section 1502 and a completed EICC reporting template must be sent to OPE before the first shipment of product. When conflict material is used, all product certifications must state that applicable materials were acquired from a conflict-free source.
QA-16	All suppliers completing an order noting Boeing as the end user, shall adhere to the requirements noted in the current version of BCA Terms and Conditions clause 6056, section 7.0 Notification of Escape. (The current revision of this document is available through OPE at the suppliers request)
Combined Quality Clauses by Commodity: Processing Suppliers	
QC-01	Processing suppliers must furnish processing certifications to OPE purchase order requirements, and shall not process any parts for which they are not certificated or approved. Acceptable quality system requirement are AC7004, ISO9001, or AS9100; OPE may make conditional exceptions based on supplier survey information or applicable customer requirements. Supplier must have the ability to ensure the adequacy of the special-process provided and provide OPE the required documentation per purchase order requirements. QA-03, QA-04, QA-05, QA-06, QA-08, QA-09, QA-10, QA-11, QA-12, QA-15, QA-16
Combined Quality Clauses by Commodity: Material Suppliers	
QC-02	Material suppliers must furnish material certifications to OPE purchase order requirements, and shall not supply material for which they are not certificated or approved. When noted on our purchase orders, raw material supplied must be USA domestic material. Acceptable quality system requirements are ISO9001, AS9100 or AS9120; OPE may make conditional exceptions based on supplier survey information or applicable customer requirements. The Supplier must have the ability to ensure the adequacy of the product provided and provide OPE the required documentation per purchase order requirements. QA-03, QA-04, QA-05, QA-06, QA-08, QA-09, QA-10, QA-11, QA-12, QA-15, QA-16
Combined Quality Clauses by Commodity: Machining & Manufacturing Suppliers	
QC-03	For Machining and Manufacturing suppliers QA-01 through QA-16 are applicable. The Supplier must have the ability to ensure the adequacy of the product provided to OPE and provide the required documentation per purchase order requirements.
Combined Quality Clauses by Commodity: Calibration & Testing Suppliers	
QC-04	Calibration and Testing suppliers must furnish calibration/test reports to OPE purchase order requirements, and be traceable to the specific equipment or item for which they are calibrating or testing, traceability to NIST and/or other national or international standards must be supplied. ISO9001, ISO 17025, Nadcap testing, ANSI Z540, and/or Navlap accreditation will be the quality system requirements; OPE may make conditional exceptions based on supplier survey information or applicable customer requirements. QA-03, QA-04, QA-05, QA-06, QA-08, QA-09, QA-10, QA-11, QA-12, QA-16

In addition to requirements noted on each OPE PO, all suppliers must comply with the above Quality Clauses according to the commodity supplied.